

Plugs and socket-outlets for industrial purposes conforming to EN 60309-1 and EN 60309-2 standards



The 16A and 32A three pole plugs and socket-outlets (2P+⊕, 3P+₩, 3P+N+⊕) have been upgraded both in the PE/PEW low voltage version and in the SIP/SIPW version with phase inverter.

Main Innovations:

- New "locknut" cable gland and new sturdy "grip" cable clamp which can be manually tightened without tools or fixing screws. The cable clamp automatically accommodates all allowed cable sizes without cutting cable glands or grommets. Greatly reducing the assembly time.
- Only 2 pre-fitted quick assembly captive screws are required to fix the plug or socket inserts.
- New unified plug and socket unit design.

The plug/socket unit colour for all "standard" models is RAL 7035 light grey and RAL 9005 black for "Heavy Duty" models.

The voltage colour coding, optional for EN 60309-1 and EN 60309-2 standards, but useful to the users, is now included in the new cable gland, in the IP66/IP67 versions locknut or in the socket covers.

- The new HD (Heavy Duty) versions are available only in the IP66/IP67 type, able to withstand extreme weather conditions. More specifically, the materials have been changed to be more resistant to low temperatures. The contacts of HD models are nickel plated.
- Certified to recently approved variant 1 of the European standards EN 60309-1 and EN 60309-2, which gives industrial sockets and plugs the "versatile" IP66/IP67 degree of protection conforming to EN 60529 standard.

16A and 32A Pluso sockets and plugs are identified with the same standard model type and catalogue. The special "Heavy Duty" models are identified with the PHW and SHPW prefix.

| Composition of the part (low voltage) | No.: e.g. | PEW | <u>16</u> | 6 4 | <u>SV</u> |
|---------------------------------------|-----------|-----|-----------|-----|-----------|
| item series | | | | | |
| rated current in amperes | | | | | |
| earthing contact position in | hours | | | | |
| number of poles + earth | | | | | |
| design of plug or socket | | | | | |











INSO-N - Plugs and sockets for the entertainment industry



These products are the ideal choice for the entertainment industry (to supply lighting equipment and mixer/dimmer assemblies) and are typically used on theatre stages, cinema sets, radio and television broadcasting studios, discos, fair stands, concert halls, public night events, both indoors and outdoors, and similar scenarios.

All models share the extraordinary features of the equivalent versions with grey finish.

The elegant black finish of all visible plastic parts and the labels in non reflecting grey, which are used when the markings are not printed, add a touch of discretion and make these products particularly suitable for scenarios and areas where plugs, sockets and harness should be invisible in absence of light. The range includes several models:

Mobile, wall-mounting, flush-mounting, with IP44 protection class or IP67 on request (mobile plugs and sockets have an IP66/IP67 protection class).

NOTE - Products are available with different voltage and/or frequency and current ratings on request.











pages 14-15

- PHW PEW. Ы PE...SV - PEW...SV coupler plugs, low voltage

16A, 32A (IP44) 16A, 32A (IP66/IP67) 63A, 125A (IP67)



PE...PV - PEW...PV

coupler socket-outlets, low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A (IP66/IP67) 63A, 125A (IP67)



pages 12-13

PHW...SV coupler plugs

PHW...PV coupler socket-outlets

pages 16-17

low voltage from over 50V up to 690V 16A, 32A, 63A, 125A

HEAVY DUTY

PE...SA - PEW...SA

angled coupler plugs low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A (IP67)



PE...SM - PEW...SM

wall-mounting plugs low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A, 63A, 125A (IP67)



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PE...PP - PEW...PP

(IP66/IP67)

wall-mounting socket-outlets low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A, 63A, 125A (IP67)



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PE...SI - PEW...SI

flush-mounting plugs low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A, 63A, 125A (IP67)



PE...PI - PEW...PI

flush-mounting inclined socket-outlets

low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A, 63A, 125A (IP67)



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flush-mounting straight socket-outlets low voltage from over 50V up to 690V

16A, 32A (IP44) 16A, 32A, 63A, 125A (IP67)



 \overline{S}

SIP...SM - SIPW...SM wall-mounting plugs with phase inverter low voltage

16A, 32A (IP44) 16A, 32A (IP67)



SIP...SI - SIPW...SI

flush-mounting plugs with phase inverter low voltage

16A, 32A (IP44) 16A, 32A (IP67)



SIP...SV - SIPW...SV

pluas with phase inverter low voltage

16A, 32A (IP44) 16A, 32A (IP66/IP67)



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PN...SV coupler plugs low voltage from over 50V up to 690V

16A (IP44)

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PN...PV

coupler socket-outlets low voltage from over 50V up to 690V 16A (IP44)



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PN...PQ flush-mounting straight socket-outlets low voltage from over 50V up to 690V 16A (IP44)



PN...PI flush-mounting inclined socket-outlets



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PB...PP

wall-mounting socket-outlets extra-low voltages up to 50V

16A, 32A (IP44)



PB...PI

flush-mounting socket-outlets extra-low voltages up to 50V

16A, 32A (IP44)



PB...PV

couplers extra-low voltages up to 50V 16A, 32A (IP44)



PB

SS

PB...SM

wall-mounting plugs extra-low voltages up to 50V

16A, 32A (IP44)



PB...SV

extra-low voltages up to 50V 16A, 32A (IP44)



PEW...CS

loose protective cover accessories for IP66/IP67 (optional) 16A, 32A, 63A, 125A



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standards for plugs and socket-outlets



EN 60309-1 and EN 60309-2 standards

In 1990, **CENELEC** (European Electrotechnical Standards Committee) introduced the provisions of the international publications IEC 60309-1 and IEC 60309-2 into the two corresponding European standards EN 60309-1 and EN 60309-2 (classification CEI 23-12/1 and 23-12/2). **IEC** (International Electrotechnical Commission), the worldwide organisation for electrotechnical standardisation had adopted these publications basing them almost entirely on the EEC 17 Publication of 1958, now withdrawn, issued by the now dissolved organisation CEEeI, This is why still today this system of industrial sockets and plugs is traditionally called by many "EEC". The European standards EN 60309-1 and -2 were then compulsorily adopted as national standards by all the CENELEC member states (which as from 1 May 2004, with the expansion of the EU, include Austria, Belgium, Cyprus, Denmark, Estonia, Finland, France, Germany, Greece, Ireland, Iceland, Italy, Latvia, Lithuania, Luxembourg, Malta, Norway, Holland, Poland, Portugal, United Kingdom, Czech Republic, Slovakia, Slovenia, Spain, Sweden, Switzerland and Hungary). All conflicting national standards have at the same time been abolished.

Today, therefore, the manufacture of plugs and socket-outlets for industrial use has been harmonised throughout Europe. Before its termination, CEEel's members also included Bulgaria, Israel, former Yugoslavia (today Bosnia, Croatia, Macedonia, Serbia with Montenegro, Slovenia) and the former Soviet Union (today the Russian Federation). In virtue of the correspondence with the IEC publications, this industrial plugs and socket-outlets system is widely known and appreciated in leading non-European countries such as

In virtue of the correspondence with the IEC publications, this industrial plugs and socket-outlets system is widely known and appreciated in leading non-European countries such as Argentina, Australia, Brazil, Canada, China, Korea, Egypt, Japan, India, South Africa, Turkey and the USA. In Italy the above harmonisation is regulated by standards EN 60309-1 and EN 60309-2. In 1999 the fourth editions of the IEC publications were adopted as EN by the CENELEC and published in Italy in 2000.

The technical notes below and the products illustrated in the present booklet refer to series 1 versions, used in Europe on the basis of said European Standards and in countries of European technical-cultural origin (e.g.: most of Latin America, Australia, South Africa). A series 2 also exists, which differs for its rated current, voltage and frequency values and for its polarity and pole marking, adapting to North American installation standards and those of countries that have adopted this system (e.g. Mexico, Japan).

The Provisions of the Standards

Each model of plug and socket is unique and has a specific use. Each model has safety devices that make it impossible to insert a plug into a socket made for a different capacity, voltage, frequency and number of poles.

In the "low voltage" versions, the safety system is based on two references:

- a guiding groove on the socket that corresponds to a nib on the plug;
- an earthing contact of increased capacity with respect to the other contacts, and located in different hour positions according to the voltages used.

The 63A and 125A plugs have a pilot contact for operating an electric interlock.

Hour Position (h)

This position is determined by looking at the front of the socket and placing the major guiding groove at the 6 o'clock position and noting the hour position of the earthing contact.

Following are examples of three different polarities with the earth contact at the 6 o'clock position.

Socket - front view







major key



Low voltage over 50V up to 690V

| Number of poles | frequency | rated operating voltage | hour position (earthing conta | , | lour |
|-----------------|------------------------|--|-----------------------------------|--------------|--------|
| | Hz | V | 16A and 32A | 63A and 125A | |
| | 50 and 60 | 100 - 130 | 4 | 4 | yellow |
| | 50 and 60 | 200 - 250 | 6 | 6 | blue |
| | 50 and 60 | 380 - 415 | 9 | 9 | red |
| (1) | 50 and 60 | 480 - 500 | 7 | 7 | black |
| 2P+⊕ | 50 and 60 | supply from isol. transf. | 12 | 12 | (**) |
| 2F | 100 - 300 | > 50 | - | - | (***) |
| | > 300 - 500 | > 50 | 2 | - | (***) |
| | direct current | > 50 - 250 | 3 | 3 | (**) |
| | direct current | > 250 | 8 | 8 | (**) |
| | 50 and 60 | 100 - 130 | 4 | 4 | yellow |
| | 50 and 60 | 200 - 250 | 9 | 9 | blue |
| | 50 and 60 | 380 - 415 | 6 | 6 | red |
| (II) | 60 | 440 - 460 🚓 | 11 | 11 | red |
| 3P+⊕ | 50 and 60 | 480 - 500 | 7 | 7 | black |
| 3.5 | 50 and 60 | 600 - 690 | 5 | 5 | black |
| | 50 60 | 380 440 | 3 | - | red |
| | 100 - 300 | > 50 | 10 | - | (***) |
| | > 300 - 500 | > 50 | 2 | - | (***) |
| | 50 and 60 | 57/100 - 75/130 | 4 | 4 | yellow |
| | 50 and 60 | 120/208 - 144/250 | 9 | 9 | blue |
| | 50 and 60 | 200/346 - 240/415 | 6 | 6 | red |
| 3P+N+⊕ | 50 and 60 | 277/480 - 288/500 | 7 | 7 | black |
| Z | 50 and 60 | 347/600 - 400/690 | 5 | 5 | black |
| 픕 | 60 | 250/440 - 265/460 🌣 | 11 | 11 | red |
| က | 50 60 | 220/380 250/440 * | 3 | - | red |
| | 100 - 300 | > 50 | - | - | (***) |
| | > 300 - 500 | > 50 | 2 | - | (***) |
| all types | all rated operating vo | oltages and/or frequencies configurations | 1 | 1 | (**) |

- ★ Mainly for marine installations
- Only for refrigerated containers (standardised by ISO)
- (*) The positions indicated with dashes "-" are not standardised
- (**) Colour according to voltage
- (***) If necessary, green may be used together with the colour of the operating voltage for frequencies of over 60 Hz up to 500 Hz inclusive



The Provisions of the Standards

Each model of plug and socket is unique and has a specific use. Each model has safety devices that make it impossible to insert a plug into a socket made for a different capacity, voltage, frequency and number of poles.

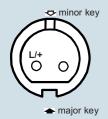
In the "extra-low voltage" versions with no earthing contact, the safety system is based on two references:

- a guiding groove (key way) on the plug that corresponds to a nib on the socket (major key) that is fixed at the 6 o'clock position
- another groove on the plug (minor key) and a nib on the socket (minor key) that can be positioned on different hours, according to the operating requirements.

Hour Position (h)

This position is determined by looking at the front of the socket and placing the major key way at the 6 o'clock position and noting the hour position of the minor key. Following are examples of two different polarities with the minor key at the 12 o'clock position.

Socket - front view





Extra low voltage up to 50V

| Number of poles | frequency | rated operating voltage | hour position (h) minor key position (*) | colour | |
|-----------------|-------------|-------------------------|---|--------|--------|
| | Hz | V | 16A and 32A | | |
| | 50 and 60 | 20 - 25 | no key way | | violet |
| | 50 and 60 | 40 - 50 | 12 | | white |
| | > 100 - 200 | 20 - 25 and 40 - 50 | 4 | | (**) |
| 2 P | 300 | 20 - 25 and 40 - 50 | 2 | | (**) |
| | 400 | 20 - 25 and 40 - 50 | 3 | | (**) |
| | > 400 - 500 | 20 - 25 and 40 - 50 | 11 | | (**) |
| | d.c. | 20 - 25 and 40 - 50 | 10 | | white |
| | 50 and 60 | 20 - 25 | no key way | | violet |
| | 50 and 60 | 40 - 50 | 12 | | white |
| a | > 100 - 200 | 20 - 25 and 40 - 50 | 4 | | (**) |
| 3 P | 300 | 20 - 25 and 40 - 50 | 2 | | (**) |
| | 400 | 20 - 25 and 40 - 50 | 3 | | (**) |
| | > 400 - 500 | 20 - 25 and 40 - 50 | 11 | | (**) |

- (*) Positions 1, 8 and 9 are reserved for future standardisation. For constructional reasons, positions 5, 6 and 7 cannot
- (**) If necessary, green may be used together with the colour of the operating voltage for frequencies higher than 60 Hz up to 500 Hz inclusive.

Size of connectable conductors according to EN 60309-1

| Conductor cross-sections in mm² usable in socket-outlets and plugs | | | | | |
|--|------------------|---|-----|---|-----|
| rated operating | rated current | fixed plugs* (rigid or semi rigid conductors) | | plugs and couplers (rigid or semi fixed plugs rigid conductors) | |
| voltage | | min | max | min | max |
| | 16A | 1. 5 | 4 | 1 | 2.5 |
| over 50V | 32A | 2.5 | 10 | 2.5 | 6 |
| up to 690V | 63A | 6 | 25 | 6 | 16 |
| | 125A | 25 | 70 | 16 | 50 |
| up to 50V | 16A | 4 | 10 | 4 | 10 |
| up to sov | 32A | 4 | 10 | 4 | 10 |

For pilot contacts (63A ad 125A socket-outlets and plugs), refer to the conductors which can be used in the 16A socket-outlets and plugs with a rated voltage of over 50V. * It is also possible to connect flexible conductors to fixed sockets and plugs. The equivalent section of the flexible conductor is generally one size smaller than the rigid or the semi rigid conductor. Please refer to EN 60309-1 and -2 norms.

Use of multipolar cables according to EN 60309-1

| coo or manaporar cannot according to an ecotor . | | | | |
|---|---------|-------------------------------------|------|--|
| Min. and max. diameters of cables which clamped in couplers and plugs | | | | |
| rated | rated | approximate external cable ø in mm | | |
| operating | current | (cables type HO5 RR-F and HO7 RN-F) | | |
| voltage | | min | max | |
| | 16A | 8.1 | 15.3 | |
| over 50V | 32A | 11.5 | 21.3 | |
| up to 690V | 63A | 17.3 | 31.3 | |
| | 125A | 26.0 | 48.8 | |
| up to 50V | _16A | 13.5 | 22.8 | |
| | 32A | 13.5 | 22.8 | |

standards for plugs and socket-outlets



Degrees of pollution

The pollution degrees define the environmental conditions.

To go into more detail, standard IEC 60664-1 clarifies that pollution is defined as any contribution of foreign matter, whether a solid, liquid or gaseous (ionised gas), that may negatively affect the dielectric strength of the surface resistivity of the insulating material.

Four degrees of pollution are defined and are described by conventional numbers based on the quantity of polluting agent or on the frequency with which the phenomenon occurs that reduces the dielectric strength and/or the surface resistivity.

pollution degree 1:

no pollution or only dry non-conductive pollution.

The pollution has no influence.

pollution degree 2:

only non-conductive pollution except that occasionally a temporary conductivity caused by condensation is to be expected.

pollution degree 3:

conductive pollution occurs or dry non conductive pollution occurs which becomes conductive due to condensation which is to be expected ¹³.

The **pollution degree 3** refers to an industrial or similar environment. The **pollution degree 2** refers to a household or similar environment.

The third edition and the forthcoming fourth edition of EN 60309-1 standard (IEC 60309-1) specifies that the normal use environment for the industrial plugs and socket-outlets complying with this standard has a pollution degree 3 according to standard IEC 60664-1.

- ¹³⁾ Pollution degree 4 was eliminated in the new standard edition as clearly illogical: conditions of persistent conductivity caused for example by conductive dust, rain or snow are definitely to be avoided throughout the project, and no isolating distance is capable of withstanding them.
- ¹⁴⁾ The IP66/IP67 degree of protection will officially be introduced in the next amendment 1 of the standards EN 60309-1 and EN 60309-2 (and of the relating IEC standards). It is already accounted for in the IP degree of protection standard EN 60529 as a "versatile" form of protection, covering the fact that the temporary immersion resistance test (protection IPX7) does not automatically comply with the two lower degrees of protection IPX6 and IPX5, tested with the respective jet tests. If the end user requires the equipment to resist both against temporary immersions and pressurized water jets, declaredly IP66/IP67 devices with double marking must be selected.

IP degree of protection and the EN 60529 standard

The minimum IP degree of protection is regulated by the CEI 64-8 installation standards (inclusion of the harmonisation documents of the CENELEC HD384 series and the IEC 60364 publication) which, in part 7, cover a number of special environments: construction and demolition sites, structures designed for agricultural or livestock breeding use, restricted conductor areas, caravans and caravan sites, environments with a greater risk in case of fire, public performance and entertainment areas, pools and, in the future, fountains and marinas and harbour areas. The standard is applicable to enclosures for electric materials with a rated power no greater than 72.5 kW. All the equipment must be installed according to the rule of art and must comply with any manufacturer's assembly instructions. When components of different degrees of protection are assembled, the resulting board or distribution system will assume the lowest degree of protection of the mounted components.

This has been assessed and applies:

- socket-outlets, when a plug of the same degree of protection is inserted or when the cover is closed (with counternuts tightened for IP67).
- plugs (with counternuts tightened for IP67).
- for cases, when all the covers are adequately closed.

The range of ILME products presented in this catalogue offers the following range of protection:

- **IP44:** protection against the *penetration of solid foreign objects* with a diameter equal to or greater than 1 mm for protection against the intrusion of dangerous parts with an access calibre of Ø 1 mm (1st digit), and protected against the *dangerous effects of water spray* from all directions(2nd digit).
- **IP55:** Protection against the *penetration of harmful quantities of powder* and against *access to dangerous parts* with an access calibre of Ø 1 mm (1stdigit) and protected against the *dangerous effects of water jets* with a nozzle from all directions (2nd digit).
- **IP66:** total protection against *dust* and access to *dangerous parts* with an accessibility calibre of Ø 1 mm (1st digit), and protected against *powerful water jets* such as sea waves (2nd digit).
- **IP67**: Total protection against *powder* and against *access to dangerous parts* with an access calibre of Ø 1 mm (1st digit) and protected against *the effects of temporary immersion* (30') in water at a maximum depth of 1 meter (2rd digit).

The socket-outlets with IP55 degree of protection and those with double degree of protection IP66/IP67 ¹⁴ have a bayonet jointed lid, traditionally defined as "water-tight" and require plugs with IP67 degree of protection (with counternut and gasket) to preserve the degree of protection marked on the apparatus.

1st characteristic numeral

Personal protection against contact with hazardous parts

| naza | rdous parts | |
|------|----------------|--|
| IP | External solid | Protection |
| | foreign bodies | |
| 0 | | none |
| 1 | | against solid foreign objects with Ø greater or equal to 50 mm (e.g. hand) |
| 2 | | against solid foreign objects with Ø greater or equal to 12 mm (e.g. finger) |
| 3 | | against solid foreign objects with Ø greater or equal to 2.5 mm (e.g. tools and wires) |
| 4 | | against solid foreign objects with Ø greater or equal to 1 mm (e.g. fine tools and wires) |
| 5 | | dust-protected |
| 6 | | dust-tight |

2nd characteristic numeral

Protection of materials against harmful penetration of water

| penet | ration of water | |
|-------|-------------------------|--|
| IP | Tests | Protection |
| 0 | | none |
| 1 | 0000 | against vertical drops of water |
| 2 | | against drops of water at an angle of 15° |
| 3 | 6 8 8 6 8 8 6 8 8 | against drops of water at an angle of 60° |
| 4 | 000 | against water sprayed from all directions |
| 5 | | against jets of water from all directions |
| 6 | | against powerful jets of water (such as sea waves) |

against the effect of

water at a depth of 1

against the effects of

continuous immersion in

metre

water

8

temporary immersion in



plugs and socket-outlets for industrial purposes



General characteristics

This chapter explains the technical characteristics of the PLUSO series plugs and socket-outlets for industrial purposes.

The range of products covers a wide number of different installation requirements. The plugs and socket-outlets are suitable for fixed or mobile installations.

The fixed plugs and socket-outlets may be wall or flush-mounted.

Thanks to the wide range of the ILME enclosures of the FM, FC and BK series (types BC...) the flush-mounting plugs and socket-outlets can be assembled rapidly in a group configuration.

These construction features enable ILME plugs and socket-outlets to be suitable for use in the most demanding applications:

- the mechanical industry
- the shipbuilding industry
- the chemical and petrochemical industry
- the services sector
- the building industry
- the agricultural and livestock breeding sector

The following parameters must be considered when selecting the correct type of plugs and socket-outlets:

- rated current of the device to feed through plug and socket-outlet coupling;
- the rated voltage of the power supply and the type of distribution (single phase or three-phase, with or without the neutral conductor) to determine the number of poles for the hour position.

The hour position "1h" is available for all those voltages or voltage ranges > 50V and for frequencies or ranges of frequencies not covered by the standards.

- The type of installation (fixed or mobile) to determine the construction type of the plug and socket (flush-mounting straight or inclined, wall, mobile, mobile angled).
- The location of the installation to determine the degree of protection required (IP44 or IP67) and the voltage (in some areas the installation standards require very low safety voltage).

The following types of plugs and socket-outlets are available:

- wall-mounting plugs and socket-outlets (low and extra-low voltage).
- plugs and socket-outlets and straight flush-mounting socket-outlets (low and extra-low voltage).
- plugs and inclined flush-mounting socket-outlets (low voltage)
- straight plugs and couplers (low and extra-low voltage).
- angled plugs (low voltage).
- 5-pole plugs with phase inverter (low voltage, SIP type).

Electrical Features

rated frequency:

0 Hz (direct current), and from 50 Hz to 500 Hz

rated operating voltage:

the standard identifies two main types of use:

- extra-low voltage socket-outlets (and relative plugs), (SELV safety requirements, in accordance with the CEI 64-8 installation standard), for effective voltage values of up to 50V inclusive
- low voltage socket-outlets (and plugs) for effective voltage values of over 50V and up to 690V

polarity:

the versions are designed with:

- 2 and 3 poles (extra-low voltage: 2P, 3P)
- 3, 4 and 5 poles (low voltage: 2P+⊕, 3P+⊕, 3P+N+⊕)

The 63A and 125A plugs and socket-outlets have an additional pilot contact.

rated current:

with 16A, 32A, 63A and 125A values (low voltage) with 16A and 32A (extra-low voltage).

rated insulation voltage:

- 690V for low voltage plugs and socket-outlets
- 50V for extra-low voltage plugs and socket-outlets

minimum surface insulation distance: 10 mm (EN 60309-1)

minimum air insulation distance: 8 mm (for rated operating voltages higher than 500V)

breaking capacity:

1.25 times greater than the rated current value (test performed at a voltage of 1.1 times the operating voltage).

Mechanical features

- mechanical resistance

verified with the provisions of Article 24 of the EN 60309-1 standard (IEC 60309-1)

- resistance to chemical agents

please contact ILME SpA

- degree of protection
IP44 and IP67 according to EN 60529 (see information on page 6)

- resistance to glow-wire

in accordance with standard IEC 60695 -2 -11: for enclosures: 960 °C, 850 °C and 750 °C:

for inserts: 960 °C

- temperatures

ambient: -25 °C ÷ +40 °C; materials limit: -40 °C ÷ +125 °C

- self-extinguishing capacity

classification UL 94:

for enclosures V2 and HB;

for 16A, 32A and 63A type inserts, V2;

for types 125A, 5VA and V0

Materials

- enclosures and inserts in self-extinguishing insulting thermoplastic material
- anti-aging elastomer gaskets
- brass pins (nickel-plated for the 63A and 125A plugs and socket-outlets, on request for the 16A and 32A plugs and socket-outlets)
- self-centring brass contact tubes with zinc-plated steel spring
- zinc-plated steel assembly screws (stainless steel for the 63A and 125A socket-outlets)
- terminals with zinc-plated screws retained in their seats when unscrewed
- 32A, 63A and 125A plugs and socket-outlets with two fixing screws in the terminals as protection against accidental loss
- 63Å and 125A plugs and socket-outlets terminals with zinc-plated steel plate for wire protection

The supply package

Plugs and socket-outlets are supplied with:

- anti-oil and anti-aging gaskets
- self-threading fixing screws

The following is available on request:

- cable glands, gaskets, lock nuts and sealing plugs for wall-mounting plugs and socket-outlets
- FM, FC and BK (types BC...) ILME enclosures for flush-mounting plugs and socket-outlets











PE (IP44) and PEW (IP67) socket-outlets and couplers low voltage over 50V up to 690V straight flush-mounting inclined flush-mounting wall-mounting socket-outlets coupler socket-outlets ** socket-outlets ** socket-outlets ** **IP67 IP44** PE...PP PEW...PP PE...PQ PEW...PQ PE...PI PEW...PI PE...PV PEW...PV page 22 page 23 page 28 page 29 page 26 page 27 page 12 page 13 * IP66/IP67 16A 16A 16A 16A * 16A 16A 16A 16A 32A * 32A 32A 32A 32A 32A 32A 32A 63A 63A 63A 63A 125A 125A 125A 125A 2P+⊕ 2P+⊕ 2P+⊕ 2P+ 2P+⊕ 2P+⊕ 2P+⊕ 2P+⊕ 3P+⊕ 3P+⊕ 3P+⊕ 3P+⊕ 3P+⊕ 3P+⊕ 3P+⊕ 3P+⊕

3P+N+⊕

3P+N+⊕

3P+N+

3P+N+

3P+N+⊕

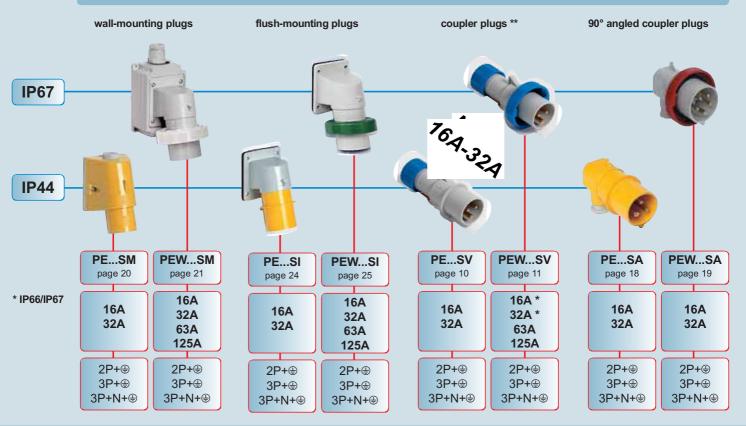
PE (IP44) and PEW (IP67) plugs

3P+N+⊕

low voltage over 50V up to 690V

3P+N+⊕

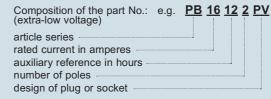
3P+N+⊕

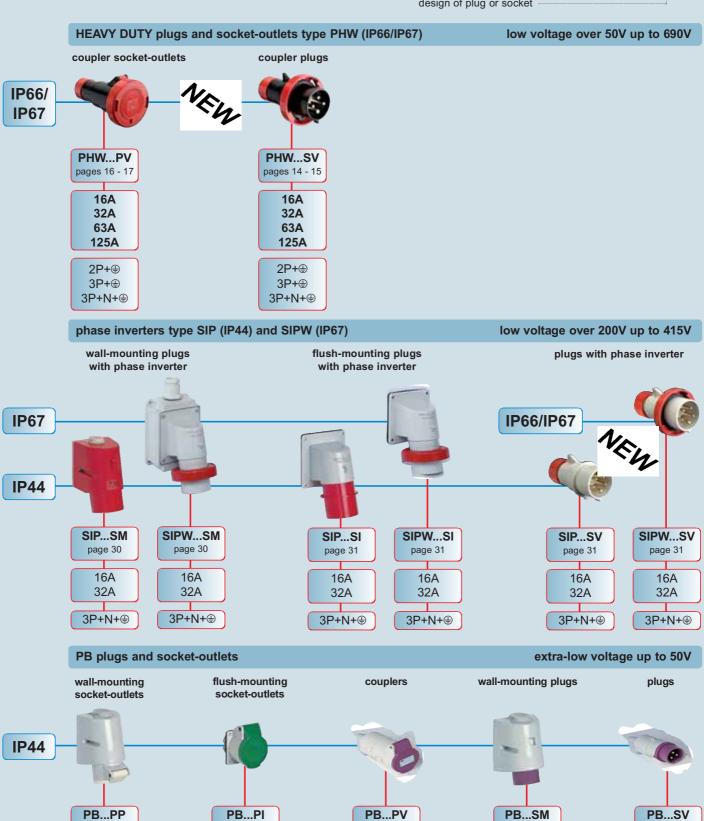


^{**} Black versions for entertainment, precode PN...PQ/PI/PV/SV

plugs and socket-outlets for industrial purposes







page 35

16A

32A

2P

3P

page 36

16A

32A

2P

3P

page 34

16A 32A

2P

3P

page 35

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